

HSS Jobber Drills – Ground Flute

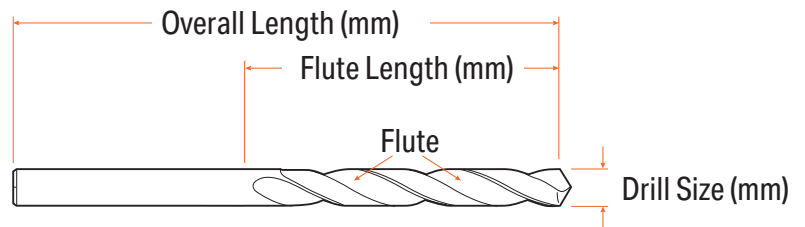
Standard Range

Materials:

Hight grade steel

Application:

- Manufactured to DIN 338
- Standard helix
- 118° point
- High level of durability
- Engineered for faster material removal, cutting ability and size accuracy
- Suitable for steel, cast iron, copper, brass, iron and plastics



Item No.	Drill Size (mm)	Drill Size (inches)	Material	Overall Length (mm)	Flute Length (mm)
QD1.0	1.0	–	HSS 4241	34	12
QD1.5	1.5	–	HSS 4241	43	18
QD2.0	2.0	–	HSS 4241	49	24
QD2.5	2.5	–	HSS 4241	57	30
QD3.0	3.0	–	HSS 4241	61	33
QD3.5	3.5	–	HSS 4241	70	39
QD4.0	4.0	–	HSS 4241	75	43
QD4.5	4.5	–	HSS 4241	80	47
QD5.0	5.0	–	HSS 4241	86	52
QD5.5	5.5	–	HSS 4241	93	57
QD6.0	6.0	–	HSS 4241	93	57
QD6.5	6.5	–	HSS 4241	101	63
QD6.8	6.8	–	HSS 4241	109	69
QD7.0	7.0	–	HSS 4241	109	69
QD7.5	7.5	–	HSS 4241	109	69
QD8.0	8.0	–	HSS 4241	117	75
QD8.5	8.5	–	HSS 4241	117	75
QD9.0	9.0	–	HSS 4241	125	81
QD9.5	9.5	–	HSS 4241	125	81
QD10.0	10.0	–	HSS 4241	133	87
QD10.5	10.5	–	HSS 4241	133	87
QD11.0	11.0	–	HSS 4241	142	94
QD11.5	11.5	–	HSS 4241	142	94

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QD12.0	12.0	-	HSS 4241	151	101
QD12.5	12.5	-	HSS 4241	151	101
QD13.0	13.0	-	HSS 4241	151	101
QD1/16	-	1/16	HSS 4241	43	20
QD5/64	-	5/64	HSS 4241	49	24
QD3/32	-	3/32	HSS 4241	57	30
QD7/64	-	7/64	HSS 4241	61	33
QD1/8	-	1/8	HSS 4241	65	36
QD9/64	-	9/64	HSS 4241	70	39
QD5/32	-	5/32	HSS 4241	75	43
QD11/64	-	11/64	HSS 4241	80	47
QD3/16	-	3/16	HSS 4241	86	52
QD13/64	-	13/64	HSS 4241	86	52
QD7/32	-	7/32	HSS 4241	93	57
QD15/64	-	15/64	HSS 4241	93	57
QD1/4	-	1/4	HSS 4241	101	63
QD17/64	-	17/64	HSS 4241	109	69
QD9/32	-	9/32	HSS 4241	109	69
QD19/64	-	19/64	HSS 4241	117	75
QD5/16	-	5/16	HSS 4241	117	75
QD21/64	-	21/64	HSS 4241	117	75
QD11/32	-	11/32	HSS 4241	125	81
QD23/64	-	23/64	HSS 4241	125	81
QD3/8	-	3/8	HSS 4241	133	87
QD25/64	-	25/64	HSS 4241	133	87
QD13/32	-	13/32	HSS 4241	133	87
QD27/64	-	27/64	HSS 4241	142	94
QD7/16	-	7/16	HSS 4241	142	94
QD29/64	-	29/64	HSS 4241	142	94
QD15/32	-	15/32	HSS 4241	151	101
QD31/64	-	31/64	HSS 4241	151	101
QD1/2	-	1/2	HSS 4241	151	101